

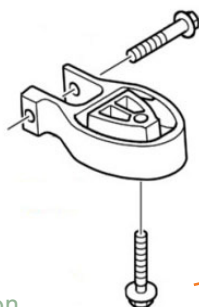
STEER.

PR1147 & PR1180 GEARBOX MOUNTING BRACKET

Removal or lowering of the front subframe

As part of the fitment process for PR1147 & PR1180 the front subframe is lowered or removed. This involves removing the lower gear box mounting (please see Fig 1 below).

Fig 1



Bolt 1 - Is longer in length than Bolt 2 and goes through the mount in a sideways direction.

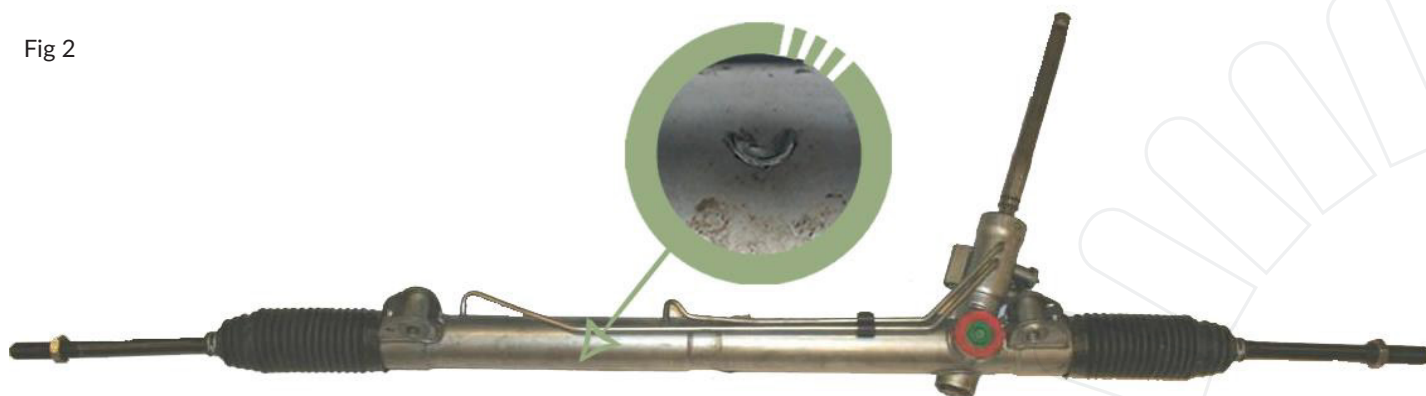
Bolt 2 - Is shorter in length than Bolt 1 and goes through the mount in an upwards direction towards the Steering rack.

Re-installation

The two bolts securing the lower gear box mounting are noticeably different in length. Please pay extra attention when re-installing the bolts, as failure to insert the correct bolt in the correct location will result in irreparable cast damage to the steering rack. This damage will invalidate the warranty.

(please see Fig 2 below).

Fig 2



IMPORTANT: Please note this type of cast damage will result in a Surcharge Rejection

If you have any enquires regarding Surcharges please contact our friendly Technical team via:

surchargeadvice@shaftec.co.uk



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